WHERE TO USE

- Base filling layer, with quartz granules, for new, well-cured render before applying layered finishing materials from the Silancolor range.

- Base evening and filling layer for old render, if not excessively deteriorated or crumbly, before applying layered finishing materials from the Silancolor range.

- Base filling layer for de-humidifying render before applying layered finishing materials from the Silancolor range.

- Base layer on old paintwork, including paintwork which is slightly flaky, before applying layered finishing materials from the Silancolor range.

- Base layer with the same colour as the final layer, to help covering of the final layer of paint or layered finishing material in bright, lively colours, which are clean and only offer partial covering.

Some application examples

Silancolor Base Coat is used to prepare the base layer on cementitious surfaces before applying the final colouring coat, to regulate absorption of the substrate and improve bonding.

Silancolor Base Coat is indispensable when “scratch-effect” finishes are applied, to avoid the substrate showing through the more transparent part.
**TECHNICAL DATA (typical values)**

**PRODUCT IDENTITY**

<table>
<thead>
<tr>
<th>Consistency:</th>
<th>pasty liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour:</td>
<td>white, from the MAPEI colour chart range or in various colours obtained using the ColorMap® automatic colouring system</td>
</tr>
<tr>
<td>Density (EN ISO 2811-1) (g/cm³):</td>
<td>approx. 1.58</td>
</tr>
<tr>
<td>Dry solids content (EN ISO 3251) (%):</td>
<td>approx. 67</td>
</tr>
<tr>
<td>Brookfield viscosity (mPa·s):</td>
<td>approx. 30,000 (rotor 6 - 10 rpm)</td>
</tr>
</tbody>
</table>

**APPLICATION DATA**

<table>
<thead>
<tr>
<th>Dilution ratio:</th>
<th>ready to use or 5-10% of water</th>
</tr>
</thead>
<tbody>
<tr>
<td>Waiting time between each coat:</td>
<td>at least 24 hours under normal humidity and temperature conditions, and in all cases only when the previous layer is completely dry</td>
</tr>
<tr>
<td>Application temperature:</td>
<td>from +5°C to +35°C</td>
</tr>
<tr>
<td>Consumption (kg/m²):</td>
<td>0.3-0.5 (per coat)</td>
</tr>
</tbody>
</table>

**FINAL PERFORMANCE**

| VOC content of ready-mixed product (white) (European Directive 2004/42/EC) (g/l): | ≤ 20 |
| VOC content of ready-mixed product (coloured) (European Directive 2004/42/EC) (g/l): | ≤ 30 |
| Vapour diffusion resistance coefficient (µ) (EN ISO 7783): | 300 |
| Resistance to passage of vapour relative to a 0.15 mm-thick dry layer Sd (m) (EN ISO 7783): | 0.04 |
| Capillary action water absorption coefficient W₂₄ [kg/(m²h⁰.⁵)] (EN 1062-3): | 0.24 |
| Sd·W = 0.04 x 0.24 [kg/(m²h⁰.⁵)]: | 0.0096 |

The value of Sd·W is less than 0.1, therefore Silancolor Base Coat respects Kuenzle’s Theory (DIN 18550)

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**Silancolor Base Coat** may be used to even out the surface, by creating an even finish and by covering small imperfections.

When applied in white, or in a colour similar to the final coat, it helps to integrate the final coat particularly when bright, lively colours are applied, which do not usually have good covering properties.

**TECHNICAL CHARACTERISTICS**

Silancolor Base Coat is a coloured silicone resin-based based paint in water dispersion, with micro-granular quartz and selected charges. It is used to even out the absorption of the substrate and promote bonding of successive coats of paint and layered finishing materials from the Silancolor range.

Silancolor Base Coat works in synergy with coloured finishes, to increase the duration of the protective finish and increase the water repellence of Silancolor finishing systems.

Surfaces treated with Silancolor Base Coat have a uniformly rough finish, which makes it easier to apply layered finishing materials, particularly when applied by trowel. This results in a more even distribution of the finishing material over the entire surface.

Silancolor Base Coat is available in a wide range of colours, created using the ColorMap® automatic colouring system.

**RECOMMENDATIONS**

- Do not use Silancolor Base Coat on metal surfaces.
- Do not apply Silancolor Base Coat if the temperature is lower than +5°C or higher than +35°C.
- Do not apply Silancolor Base Coat if the humidity is higher than 85%.
• Do not apply *Silancolor Base Coat* on damp or partially-cured substrates.

• Do not apply *Silancolor Base Coat* if rain is forecast, in windy weather or under direct sunlight.

• *Silancolor Base Coat* is not a consolidator and should never be applied on detached surfaces that are not firmly anchored to the substrate.

• Please refer to the “Safety instructions for preparation and application” section.

**APPLICATION PROCEDURE**

**Preparation of the substrate**

New surfaces or surfaces patched up with repair mortar must be cured, perfectly clean, regular and dry.

Completely remove all traces of oil or grease from the surface and parts which are not well attached.

Seal any cracks which are present and repair any deteriorated areas.

Seal off the porosity and smooth off any uneven parts in the substrate.

**Preparation of the product**

*Silancolor Base Coat* may be used as is, or diluted with 5-10% water. Make sure that the product is well blended, and use a low speed drill if possible for blending. If only a part of the product is to be prepared, mix the *Silancolor Base Coat* in its original container before pouring off the quantity required.

**Application of the product**

Mix *Silancolor Base Coat* well before use, and apply it using conventional techniques with a brush, a roller or by spray (air mix). A single coat of *Silancolor Base Coat* is usually sufficient to prepare the substrate. However, if the substrate is particularly uneven, a second coat may be required. Protect from rain for at least 12-24 hours.

*Silancolor Base Coat* may be painted over after 12-24 hours.

**Cleaning**

Clean *Silancolor Base Coat* from brushes, rollers and spraying equipment (air mix) before it dries, with water.

**CONSUMPTION**

Consumption is heavily influenced by the absorption and the roughness of the substrate and by imperfections on the surface, and according to the application technique used. Under normal conditions, consumption is generally 0.3-0.5 kg/m² per coat.

**PACKAGING**

Silancolor Base Coat is available in 20 kg plastic drums.

**STORAGE**

24 months if stored in a dry place, away from sources of heat at a temperature of +5°C to +30°C. Protect from frost.

**SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION**

*Silancolor Base Coat* is not considered dangerous according to current standards and regulations regarding the classification of mixtures. However, the use of protective gloves and goggles and the application of the usual precautions taken when handling chemical products are recommended. If the product is applied in a closed environment, make sure the room is well ventilated. For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

**PRODUCT FOR PROFESSIONAL USE.**

**WARNING**

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

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Our Commitment To The Environment
MAPEI products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

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All relevant references for the product are available upon request and from www.mapei.com